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SE-333 75 Reftele
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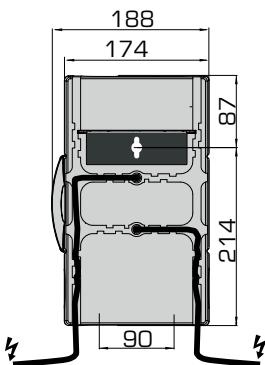
ESBE System Units
CIRCULATION UNIT DN20



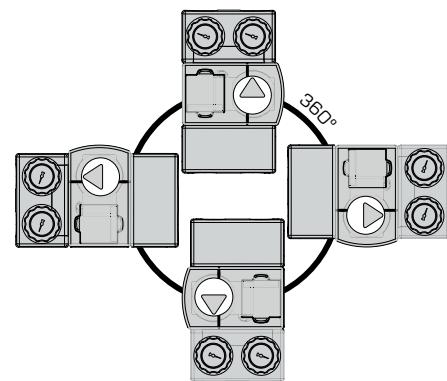
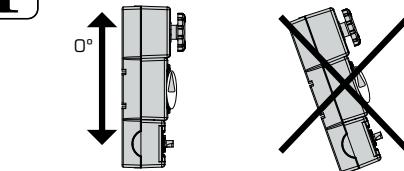
Mtrl.nr. 98141118 • Ritn.nr. 7948 vers. A • Rev. 2023-03-29



Dimensions • Cabling



Mounting position



Series GDA311
Series GRA311

Series GFA311



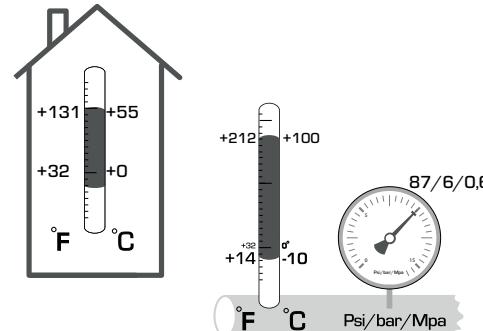
LVD 2014/35/EU
EMC 2014/30/EU
RoHS 2011/65/EU
ErP 2009/125/EU

UK
CA

SI 2016 No. 1101
SI 2016 No. 1091
SI 2012 No. 3032
SI 2010 No. 2617

PED 2014/68/EU, article 4.3
EnEV 2014

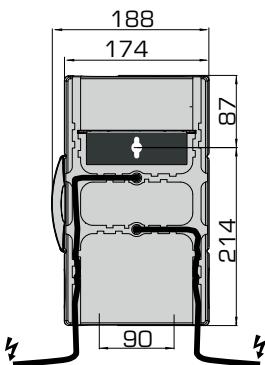
SI 2016 No. 1105



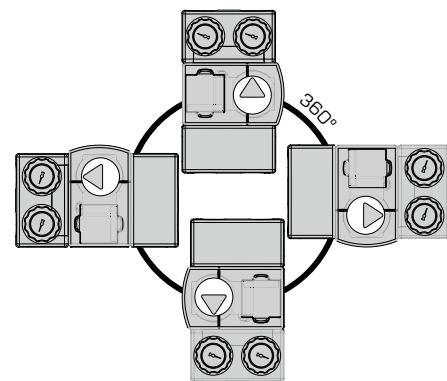
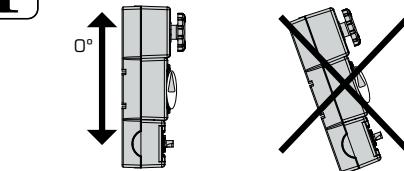
SERIES	FUNCTION
ESBE GDA311	
ESBE GRA311 ARA600	
ESBE GFA311	



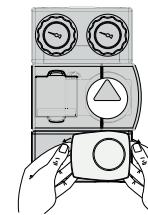
Dimensions • Cabling



Mounting position



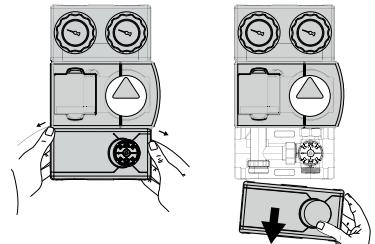
Remove actuator Series GRA311



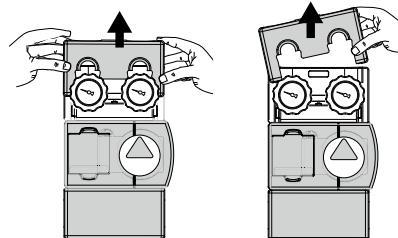
Pull

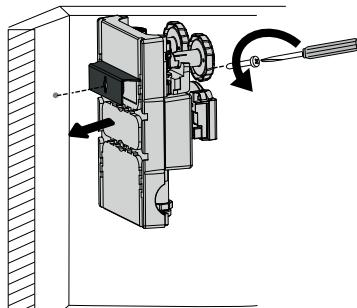
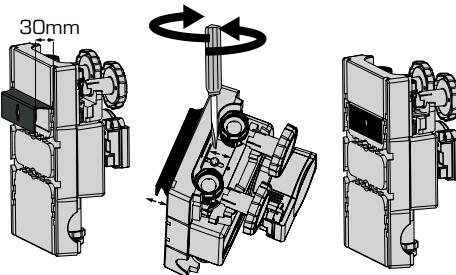
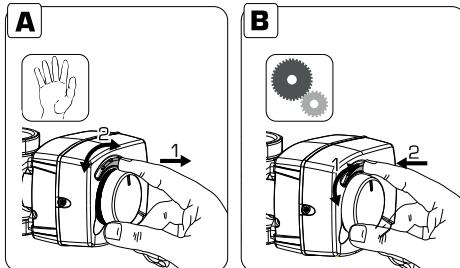


Remove insulation

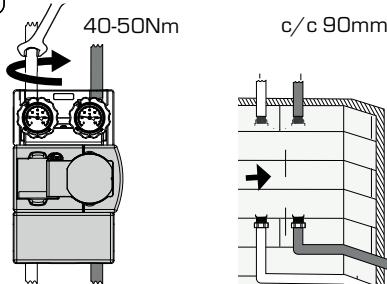
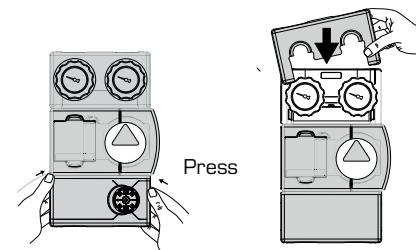


Pull up
insulation 7mm Remove

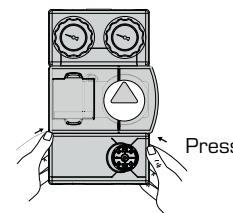
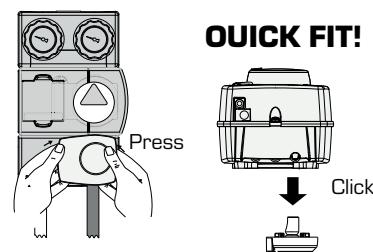


3**Assembling on wall****Adjust wallbracket****i****Commissioning actuator**

[https://esbe.eu/group/
products/rotary-actuators](https://esbe.eu/group/products/rotary-actuators)

4**Fit supply pipes****Assemble insulation**

Press

5**Assemble lower insulation****Assemble actuator**
Series GRA311**Commissioning****Preparation****1**

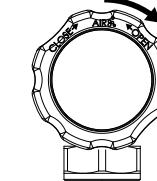
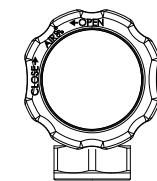
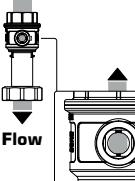
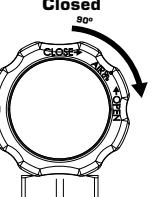
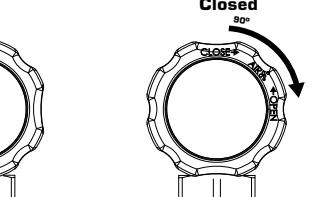
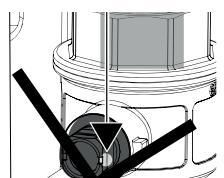
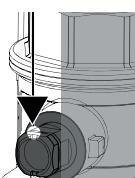
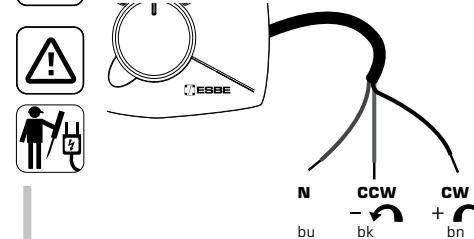
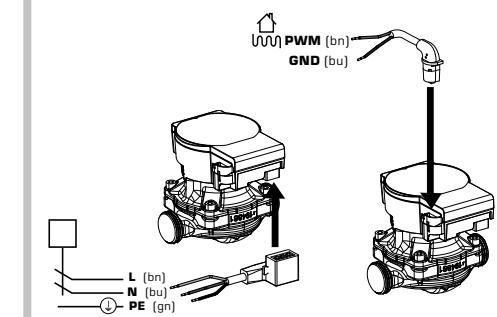
20 MINUTES

Filling and venting**1**

Open

2**Filling and venting**

45°

**Assemble removed knob****Checkvalve position****Open****Closed****White mark, indicate check valve position****Flow****i****Electric installation****Power****Signal****i**www.esbe.eu



Display

NORMAL OPERATION
FAULT

CONTROL MODE
Variable differential pressure - Δp_v

Constant differential pressure - Δp_c

External signal (PWM)

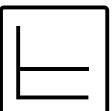
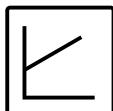
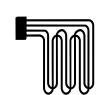
PUMP CURVE
I, II, III

iPWM 1 iPWM 2



Recommended pump settings

Applications



Ext.

I, II, III

I, II, III

iPWM 1 /
iPWM 2

Factory setting



= Factory settings



Pump Settings

Hold

LED display

Status



Locked



Unlocked



Venting



air



Manual restart



Factory setting

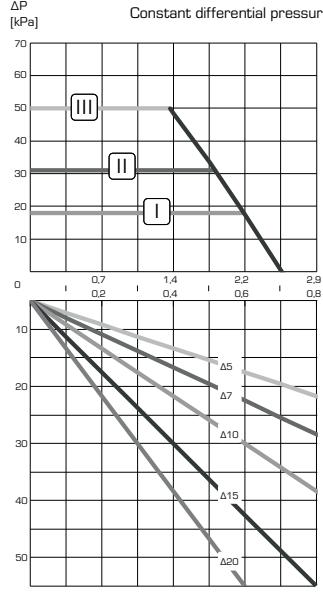


Circulation Unit Performance

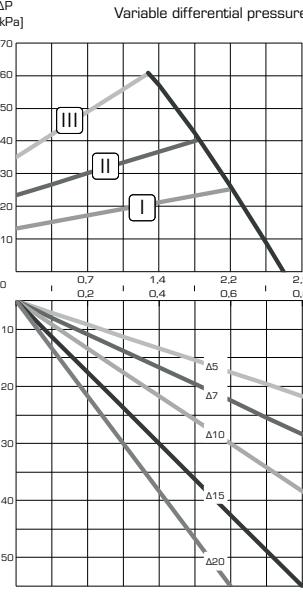
Heating output **GDA311** DIRECT SUPPLY



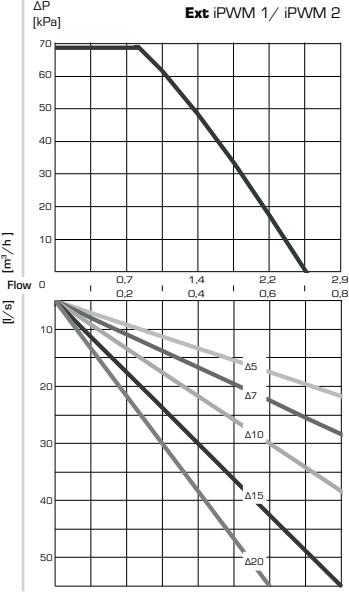
Constant differential pressure



Variable differential pressure



Ext iPWM 1 / iPWM 2

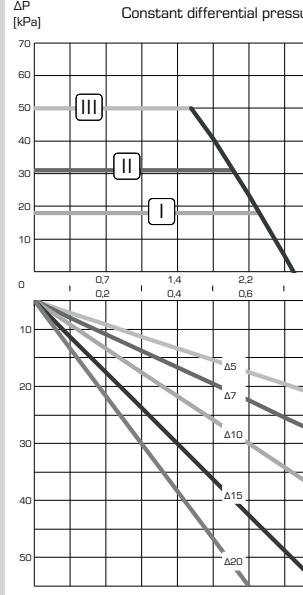


Circulation Unit Performance

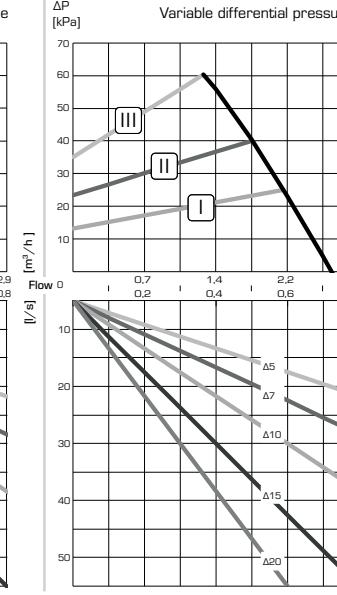
Heating output **GRA311** MIXING FUNCTION



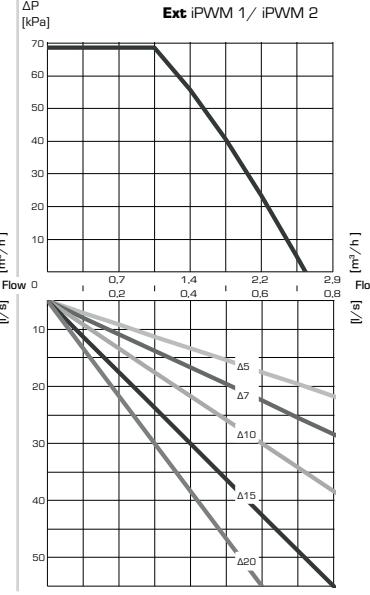
Constant differential pressure



Variable differential pressure



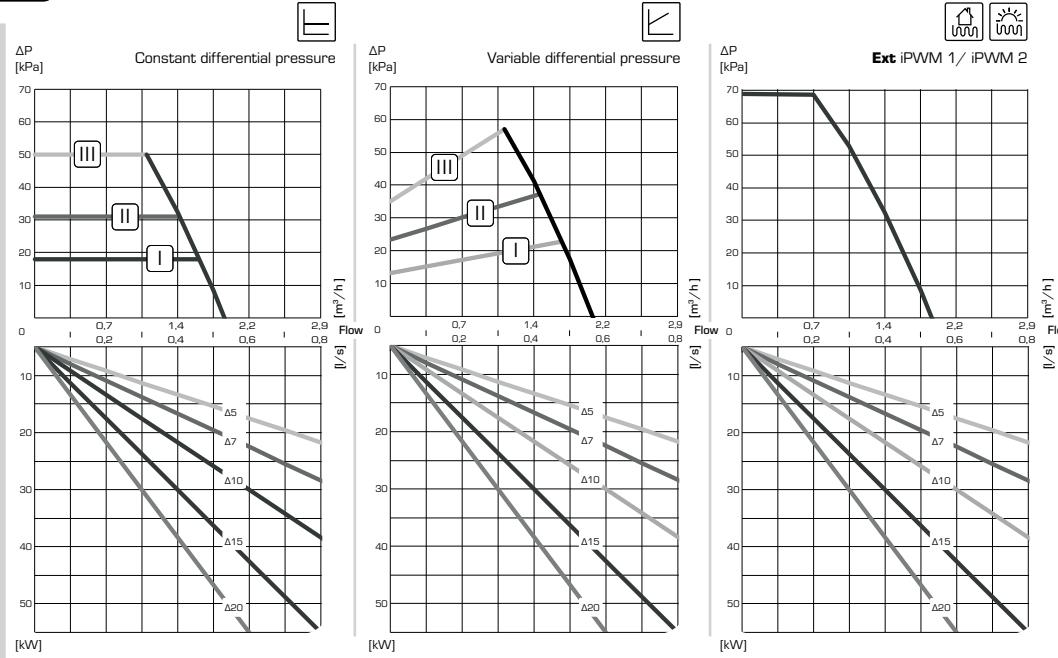
Ext iPWM 1 / iPWM 2





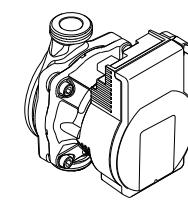
Circulation Unit Performance

Heating output GFA311 FIXED TEMPERATURE



WILO - Faults, Causes and Remedies

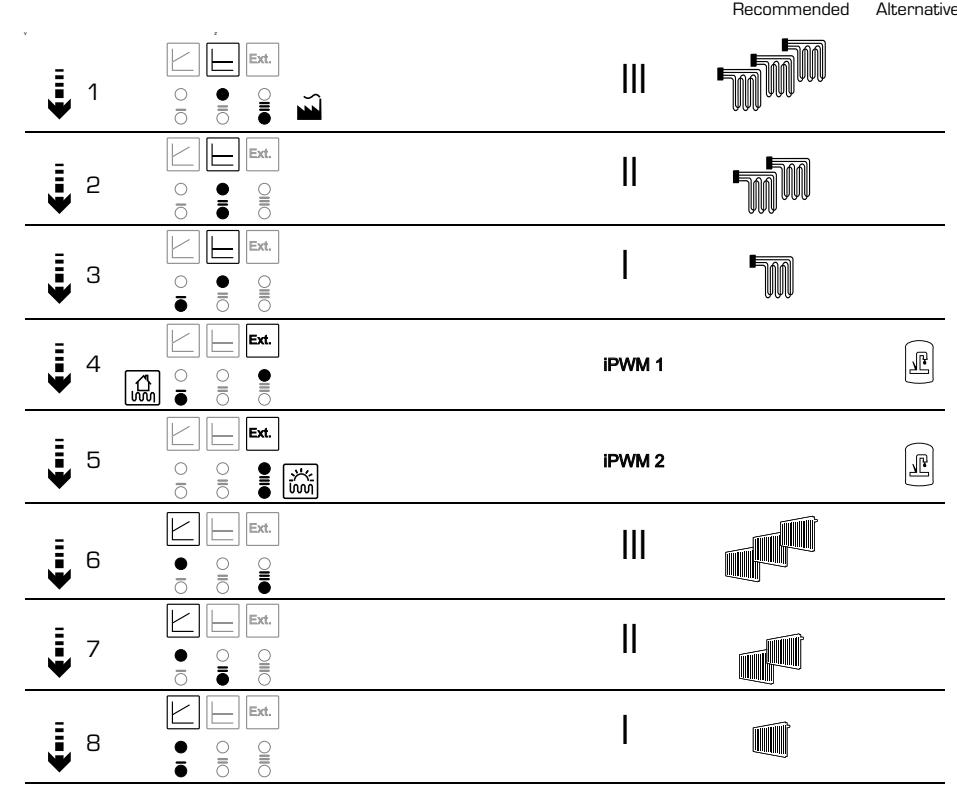
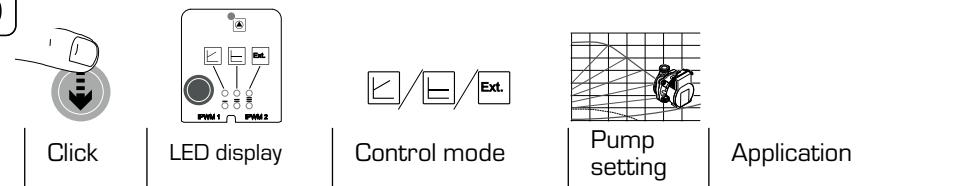
LED	Faults	Cause	Remedy
Lights up red	Blocking	Rotor blocked	Activate manual restart or contact customer service
	Contacting/ winding	Winding defective	
Flashes red	Under/ overvoltage	Power supply too low/high on mains side	Check mains voltage and operating conditions, and request customer service
	Excessive module temperature	Module interior too warm	
	Short-circuit	Motor current too high	
Flashes red/green	Generator operation	Water is flowing through the pump hydraulics, but there is no mains voltage at the pump	
	Dry run	Air in the pump	Check the mains voltage, water quantity/pressure and the ambient conditions
	Overload	Sluggish motor; pump is operated outside of its specifications (e.g. high module temperature). The speed is lower than during normal operation	



<http://www.esbe.eu/global/en/products/circulation-units>



Pump Settings



Expose application info using leaflet

